

# Memory Effect in Co/Mg/Al Nanosized Hydrotalcites



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## Synthesis Methods Influence on Crystallite Size

### EXPERIMENTAL

Three methods of hydrotalcite (HT) synthesis have been used to evaluate the influence of synthesis parameters on crystallite size. Nitrate solutions of Co, Mg and Al with atomic ratio of 0.45/2.55/1.00 correspondently and drop-wise addition of NaOH and NaHCO<sub>3</sub> were used for hydrotalcite synthesis. **HTCo3-M3-LS** hydrotalcite was produced by coprecipitation under low supersaturation (LS) – the rate of instillation was 4 ml/min and then received gel was aged for 24 hours at 80 °C [1]. **HTCo3-M3-HS** hydrotalcite was produced by coprecipitation under high supersaturation (HS) – the rate of instillation was 83 ml/min and received gel was aged for 30 min at 80 °C [2]. The third series was prepared by adding the solution as done in coprecipitation under low supersaturation and gel was aged in a microwave oven (650 W; 2.45 GHz) with 10% and 30% power output, for 20 and 10 min (samples named **HTCo3-M3-MW-10-20** and **HTCo3-M3-MW-30-10** respectively). All samples have been filtrated, washed and dried.

### RESULTS

Methods of synthesis have a considerable influence on crystal size of hydrotalcite (Fig.1 and 2). More intensive methods of synthesis, such as high supersaturation and microwave method, cause remarkable lowering of crystal size (from 41 nm in LS method up to 14-15 nm in microwave irradiated samples) Hydrotalcite, produced under high supersaturation condition, forms smallest crystallites (about 10 nm) possibly owing to the high number of crystallization nuclei.

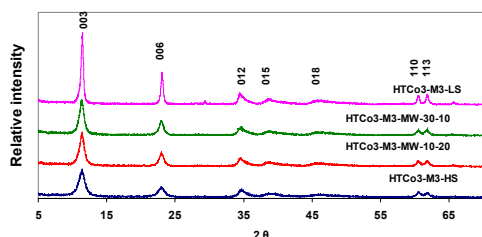


Fig. 1 XRD patterns of HTC synthesized using different methods.

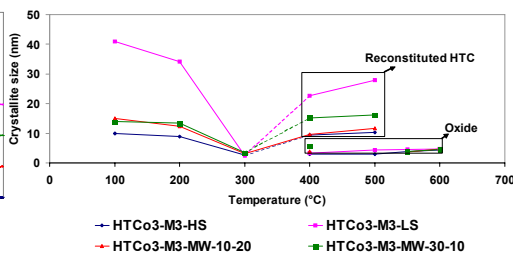


Fig. 2 Crystallite size of HTC and oxides.

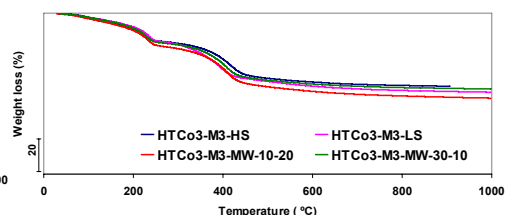


Fig. 3 TG profiles of hydrotalcites.

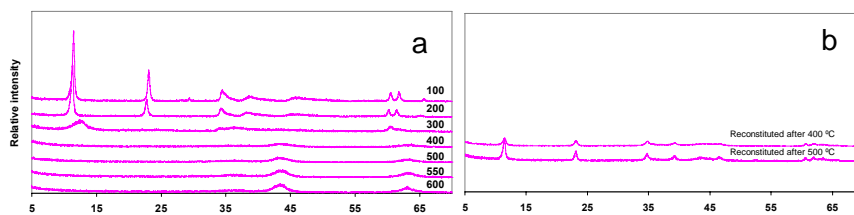


Fig.4 XRD patters of HTCo3-M3-LS: a) calcined at different temperatures; b) reconstituted after calcination at different temp.

## Dicussion and Conclusions

Investigations of synthesis, thermal decomposition and reconstitution (Memory Effect) of Co/Mg/Al hydrotalcites showed, that as whole these processes follow usual scheme. More intensive technologies of synthesis (i.e. high supersaturation and irradiation effect) create smaller crystallites (Fig.1). After thermal decomposition independently of previous hydrotalcite crystal size HT derived oxides have the same phase composition (periclase as in Fig.4a) and crystallites size (about 3nm). However after reconstitution (Memory Effect) received hydrotalcite is formed with reconstitutions not only phase composition, but also crystallite size (Fig. 4b and Fig. 2). This feature permit to presume that previous structure of hydrotalcite don't decompose totally during thermal treatment in the range of 400-600 °C, retaining some topological components, which are used during the structure rebuilding in Memory Effect.

## References

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